


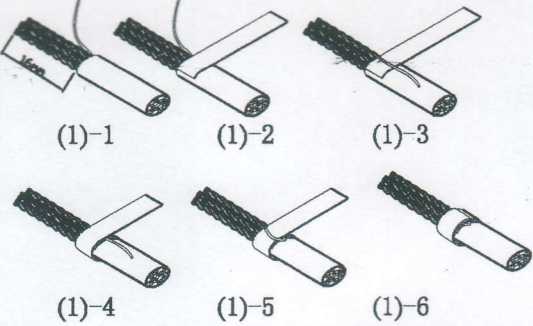

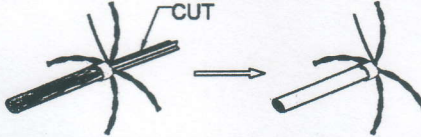
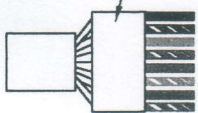
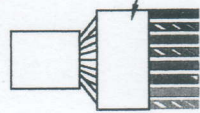
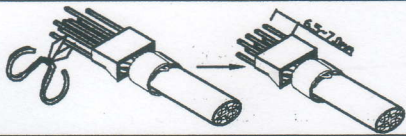
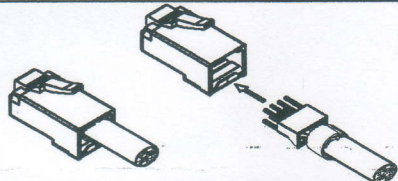

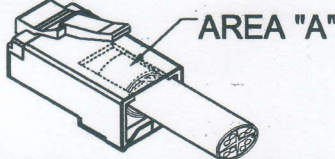


FOR 4 PART PLUG (T568A & T568B WIRING)

PLUG MAIN BODY	INSERT	COPPER FOIL
		
STEPS	FIGURES	IMPORTANT POINTS
<p>1. SURROUND THE DRAIN WIRE WITH COPPER FOIL</p>	<p>FIG(1)</p> 	<p>STRIP OUT CABLE JACKET WITH A LENGTH OF 16mm .</p> <p>ROLL THE COPPER FOIL AND DRAIN WIRE ON THE CABLE JACKET AS PER FIG(1)-1~FIG(1)-6</p>
<p>2. SEPARATE PAIRS</p>	<p>FIG(2)</p> 	<p>REMOVE OUT THE AL FOIL, SEPARATE TWISTED PAIRS & DRAIN WIRE AS SHOWN IN FIG (2)</p>
<p>3. CUT PARTITION</p>	<p>FIG(3)</p> 	<p>CUT OUT THE PARTITION TO THE EDGE OF THE CABLE JACKET</p>
<p>4. UNTWIST AND STRAIGHTEN WIRES</p>	<p>FIG(4)</p> <p>T568A WIRING</p>  <p>OR</p> <p>T568B WIRING</p>  <p>UNTWIST THEN STRAIGHTEN THE CORES & PRESENT THEM IN THE CORRECT ORDER FOR T568A or T568B</p>	<p>BR WBR OR W/BL BL W/OR GR WGR</p> <p>BR WBR GR W/BL BL W/GR OR W/OR</p>
<p>5. CUT OFF EXCESS WIRES</p>	<p>FIG(5)</p> 	<p>Leave 6.5~7.0 mm wires protruding out of the INSERT. Cut off excess length of the wires.</p>
<p>6. PUSH INTO PLUG MAIN BODY</p>	<p>FIG(6)</p> 	<p>PUT THE ASSEMBLY INTO THE PLUG AND PUSH THE ASSEMBLY TO THE VERY END OF THE PLUG</p>
<p>7. CRIMPING OF THE PLUG</p>	<p>FIG(7)</p>  <p>BEFORE THE CRIMPING AFTER THE CRIMPING</p>	<p>CRIMPING OF THE PLUG ASSEMBLY COMPLETED</p>
<p>8. DRAIN WIRE CONTACTED</p>	<p>FIG(8)</p> 	<p>AFTER CRIMPING, THE DRAIN WIRE AND COPPER FOIL CONTACTED THE METAL SHIELDING AT AREA "A"</p>